

WF Series Short-Cut Basofil Melamine Fiber

OVERVIEW

Basofil® fiber is a cost effective heat resistant fiber based on melamine chemistry, with a 400°F (200°C) continuous operating temperature. Melamine fibers are flame resistant, have outstanding heat/dimensional stability, and are self-extinguishing.

EFT's WF series of melamine fibers have a fiber length distribution tailored for use in wet-laid nonwovens. Typical fiber lengths are in the 1-12mm range, and they show excellent dispersion and formation in wet-laid processes.

UNIQUE FEATURES

- Chars without shrinking
- Naturally flame retardant
- Low thermal conductivity
- Non-toxic / No VOC release

TYPICAL APPLICATIONS

- Mattresses, Home Furnishings / Nonwovens (compliant with 16CFR1633)
- Specialty Flame Resistant Papers
- Firefighting apparel
- Electrical Papers
- Transmission / Friction Papers
- Filtration Media
- Engineered Materials / Short Fiber Composites
- Adhesives / Fillers
- Tire Sealants
- Truck / Rail Brakes





AVAILABILTY

The EFT WF series of short-cut melamine fibers is typically supplied in "wet-crumb" form with a solids content of 20-35%, depending on grade. Standard packaging is one 1000lb plastic lined box per pallet. Custom grades and special packaging are available.

HEAT RESISTANCE



Thermogravimetric Analysis of WF Series Melamine Fiber

FLAME RESISTANCE



0 Seconds



30 Seconds



Flame Removed

Behavior of self-extinguishing model paper containing 35% WF Series Melamine Fiber

TYPICAL PROPERTIES

| Measurement | Units | Typical Values |
|---|--------------|-----------------------|
| Color | | Ivory white |
| Average Diameter | μm | 15 |
| Average Denier | g/9000m | 2.4 |
| Specific Gravity | | 1.4 |
| Tensile Strength | ksi | 36 |
| Tenacity | g/den | 2.0 |
| Modulus | Msi g/den | 1.0 55 |
| Elongation at Break | % | 11 |
| Moisture Regain (23°C, 65% RH) | % | 5 |
| Shrinkage at 200°C (1hr exposure) | % | < 1 |
| Limiting Oxygen Index | % | 32 |
| Maximum Continuous Operating Temperature | °C | 200 |
| Melting Temperature | °C | Does not melt or drip |
| Resistance to Mildew, Aging, Sunlight | | Excellent |
| Resistance to Solvents, Alkalis | | Excellent |

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